

FIG. 2

FOOT" 20T40660

PEEL FORCE VERSUS GLYOXAL LEVEL FOR UNFUNCTIONALIZED PVOH

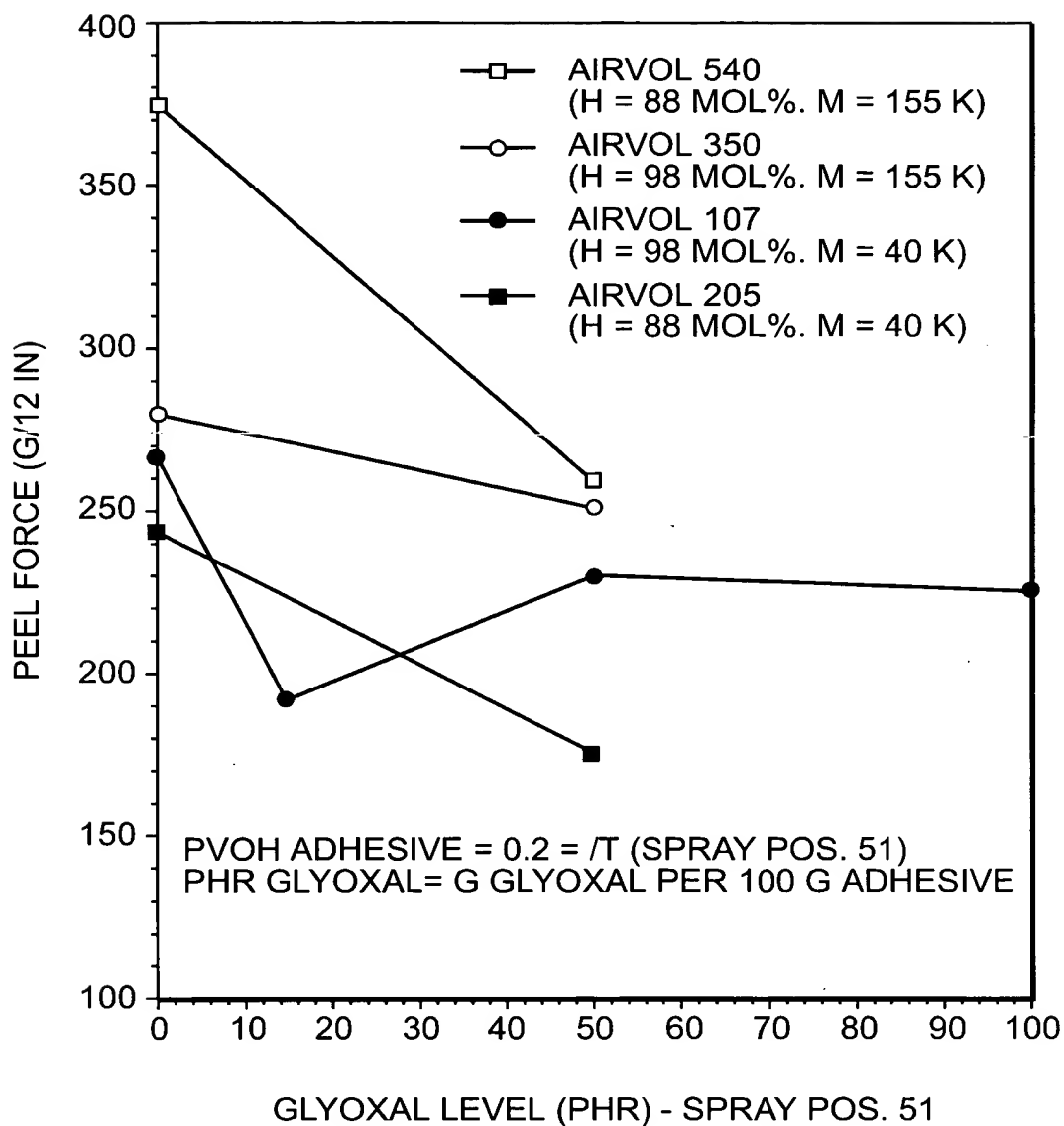


FIG. 3

QUASOFT 202-JR

PEEL FORCE VERSUS GLYOXAL LEVEL FOR VINYL AMINE (VA) FUNCTIONALIZED PVOH ADHESIVE

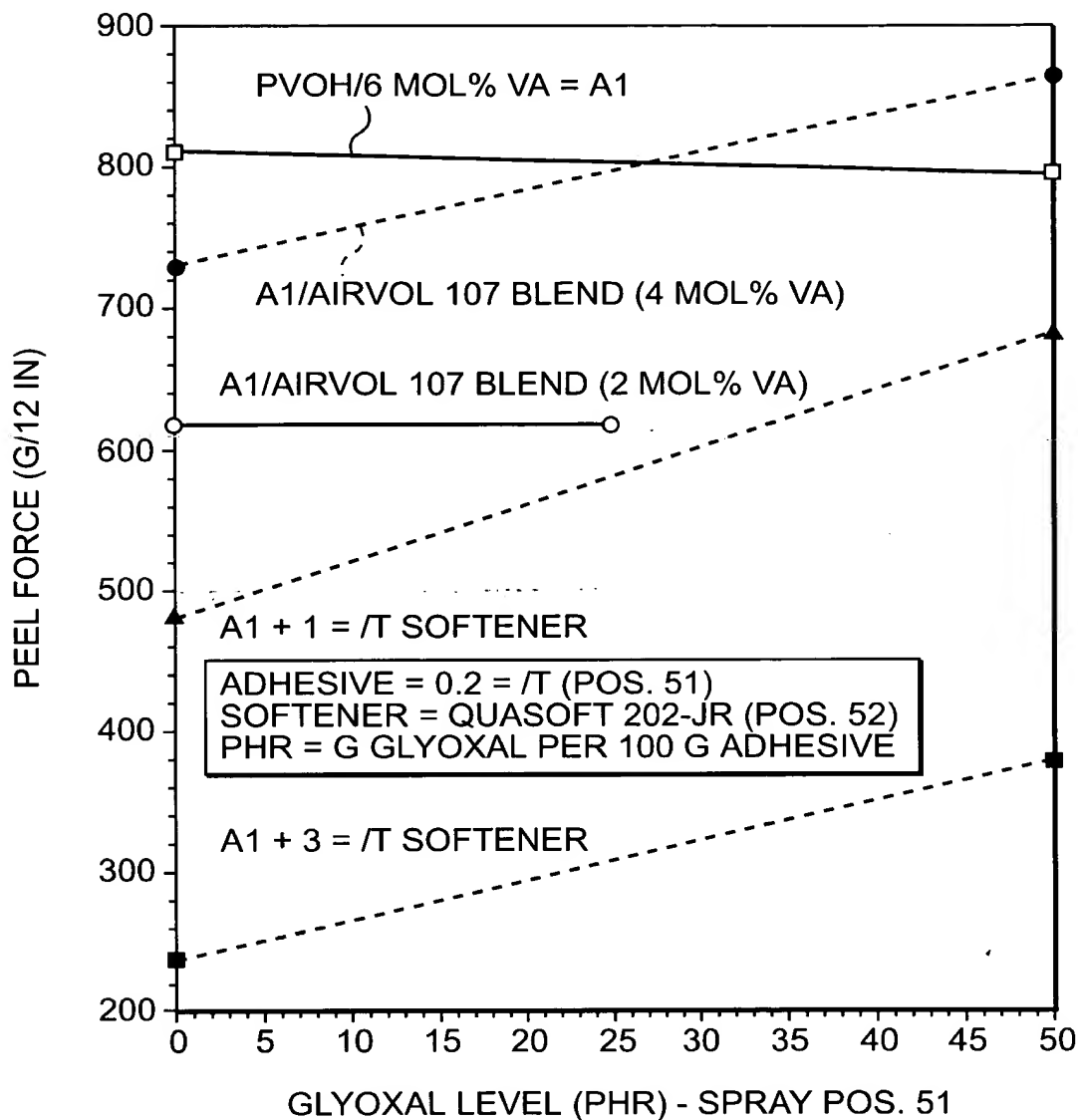


FIG. 4

GMT VERSUS GLYOXAL LEVEL FOR VINYL AMINE FUNCTIONALIZED PVOH ADHESIVES

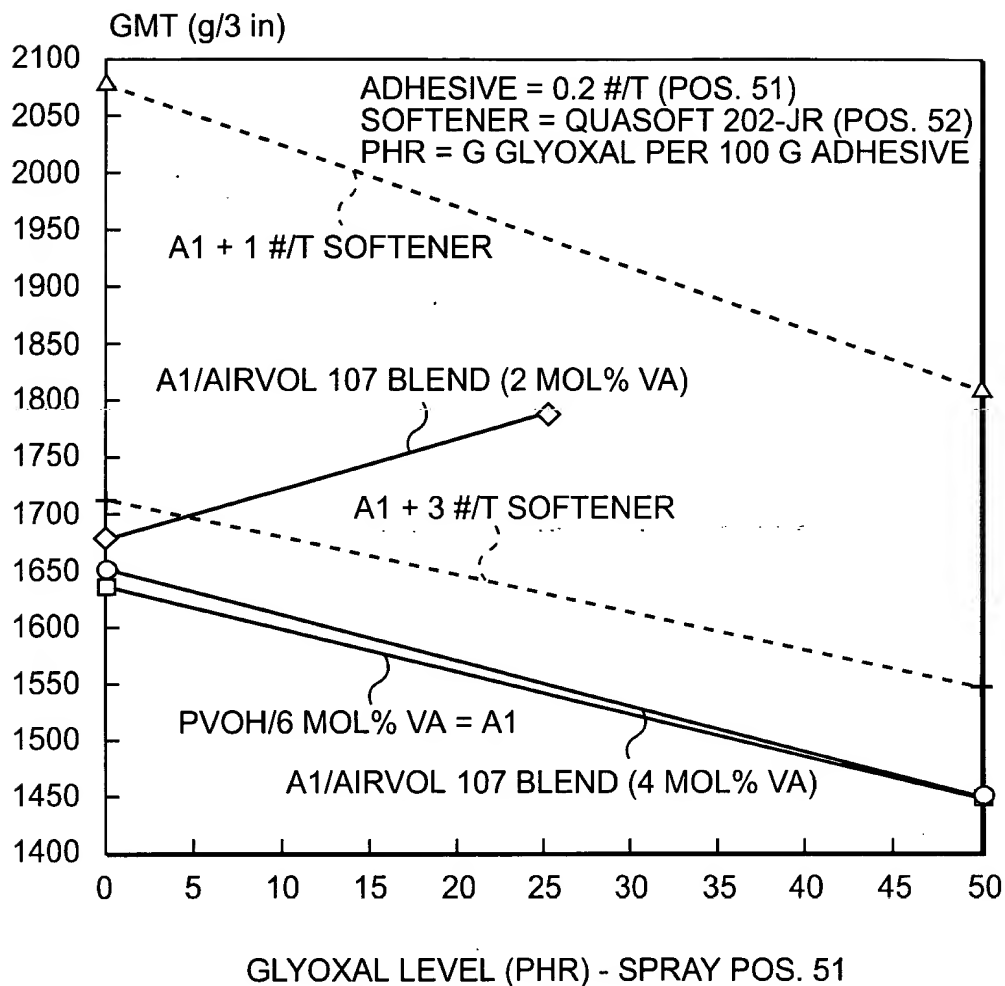


FIG. 5